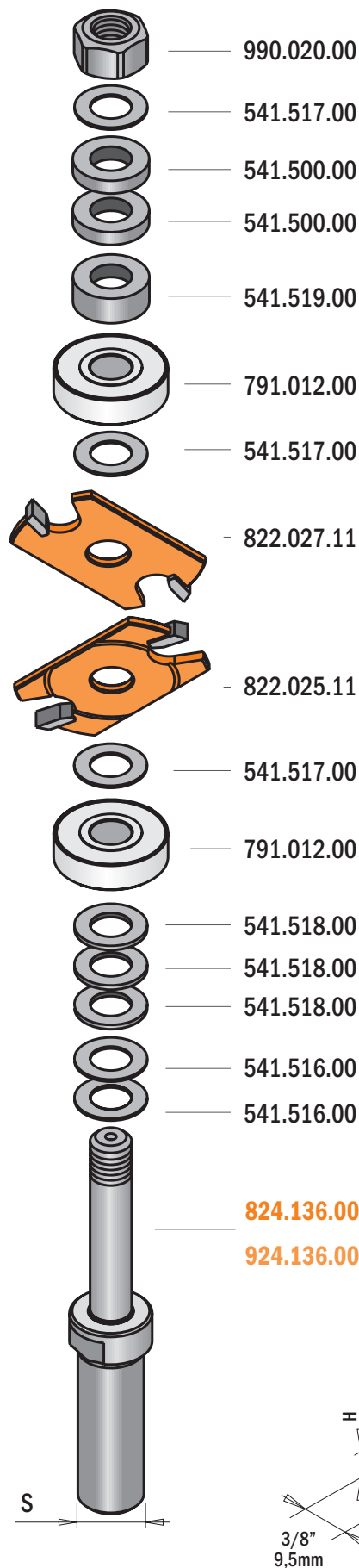
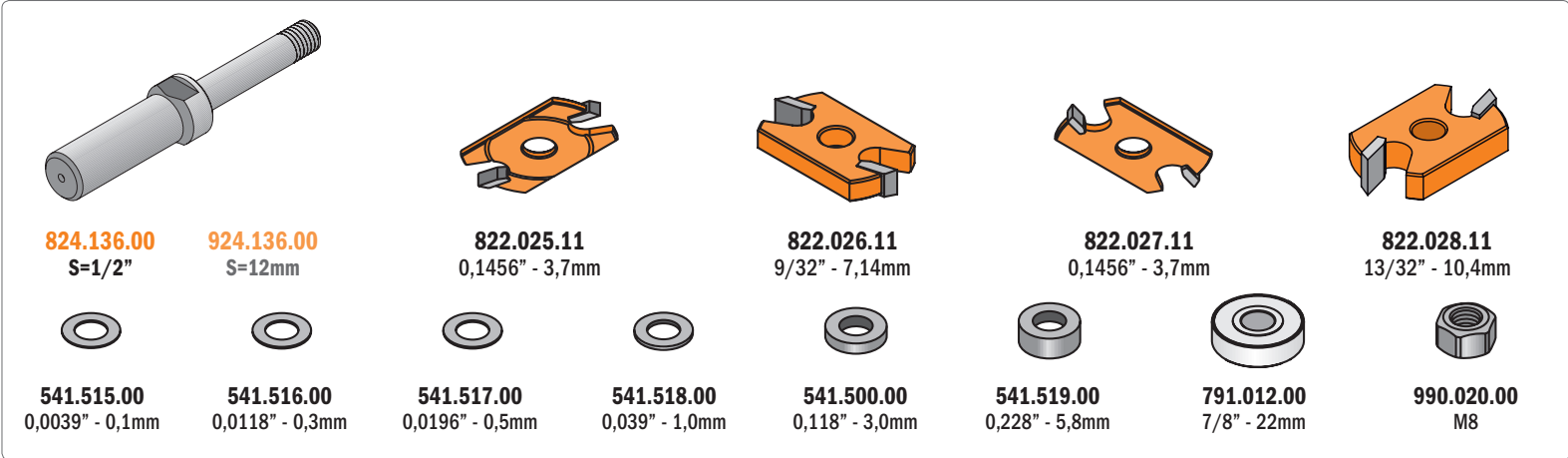


GROOVE ASSEMBLY
Example for 13/64" (5,15mm)

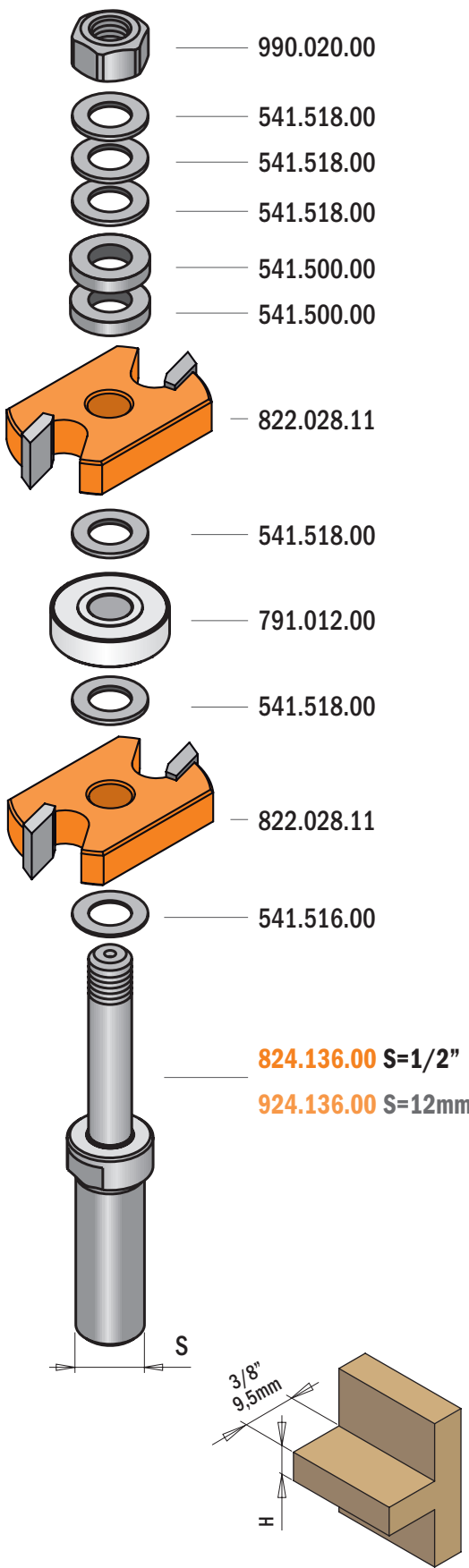


GROOVE - Cutting Heigh (H)													
Assembly sequence n°	13/64" 5.15mm	7/32" 5.55mm	15/64" 5.95mm	1/4" 6.35mm	17/64" 6.75mm	9/32" 7.15mm	7/16" 11.1mm	29/64" 11.5mm	15/32" 11.9mm	31/64" 12.3mm	1/2" 12.7mm	33/64" 13.1mm	17/32 13.5mm
20	-	-	-	-	-	990.020.00	-	-	-	-	-	-	-
19	-	-	-	990.020.00	990.020.00	541.517.00	-	-	-	990.020.00	-	-	-
18	-	990.020.00	990.020.00	541.517.00	541.516.00	541.518.00	-	-	-	541.518.00	-	-	990.020.00
17	990.020.00	541.500.00	541.500.00	541.517.00	541.517.00	541.500.00	-	-	-	541.518.00	990.020.00	990.020.00	541.518.00
16	541.517.00	541.500.00	541.500.00	541.518.00	541.518.00	541.519.00	-	-	-	541.500.00	541.518.00	541.516.00	541.500.00
15	541.500.00	541.519.00	541.519.00	541.500.00	541.500.00	791.012.00	-	990.020.00	990.020.00	791.012.00	541.500.00	541.518.00	791.012.00
14	541.500.00	791.012.00	791.012.00	541.519.00	541.519.00	541.517.00	990.020.00	541.519.00	541.519.00	541.517.00	791.012.00	541.500.00	541.517.00
13	541.519.00	541.517.00	541.517.00	791.012.00	791.012.00	822.027.11	541.517.00	791.012.00	791.012.00	822.027.11	541.517.00	791.012.00	822.027.11
12	791.012.00	822.027.11	822.027.11	541.517.00	541.517.00	541.515.00	541.519.00	541.517.00	541.517.00	541.516.00	822.027.11	541.517.00	541.515.00
11	541.517.00	541.515.00	541.517.00	822.027.11	822.027.11	541.515.00	791.012.00	822.027.11	822.027.11	541.516.00	541.515.00	822.027.11	541.518.00
10	822.027.11	541.516.00	541.516.00	541.515.00	541.515.00	541.516.00	541.517.00	541.516.00	541.516.00	822.026.11	541.517.00	541.518.00	822.026.11
9	822.025.11	822.025.11	822.025.11	541.515.00	541.518.00	541.518.00	822.027.11	822.026.11	822.026.11	541.515.00	822.026.11	822.026.11	541.516.00
8	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	822.025.11	822.026.11	541.515.00	541.517.00	541.517.00	541.518.00	541.518.00	541.518.00
7	791.012.00	791.012.00	791.012.00	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11
6	541.518.00	541.518.00	541.518.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00
5	541.518.00	541.518.00	541.518.00	791.012.00	791.012.00	791.012.00	791.012.00	791.012.00	791.012.00	791.012.00	791.012.00	791.012.00	791.012.00
4	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00
3	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00
2	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00
1	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00

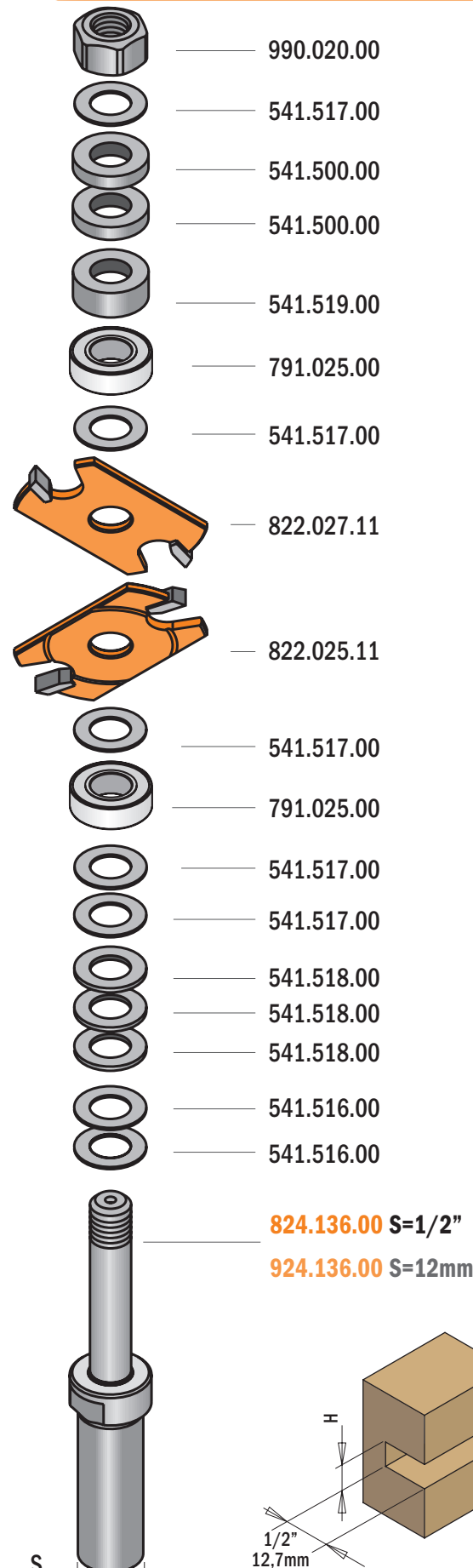
TONGUE - Cutting Heigh (H)													
Assembly sequence n°	13/64" 5.15mm	7/32" 5.55mm	15/64" 5.95mm	1/4" 6.35mm	17/64" 6.75mm	9/32" 7.15mm	7/16" 11.1mm	29/64" 11.5mm	15/32" 11.9mm	31/64" 12.3mm	1/2" 12.7mm	33/64" 13.1mm	17/32 13.5mm
16	-	-	-	990.020.00	-	990.020.00	-	-	-	990.020.00	-	-	-
15	-	990.020.00	-	541.518.00	990.020.00	541.518.00	-	990.020.00	-	541.518.00	990.020.00	-	990.020.00
14	-	541.518.00	990.020.00	541.518.00	541.516.00	541.500.00	-	541.518.00	990.020.00	541.518.00	541.516.00	990.020.00	541.517.00
13	990.020.00	541.518.00	541.518.00	541.500.00	541.518.00	541.500.00	990.020.00	541.518.00	541.518.00	822.028.11	541.518.00	541.516.00	822.028.11
12	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	822.028.11	541.518.00	541.518.00	541.518.00	541.518.00	822.028.11	541.517.00	541.515.00
11	541.518.00	541.500.00	541.500.00	822.028.11	541.500.00	541.518.00	541.518.00	822.028.11	822.028.11	541.516.00	541.515.00	822.028.11	541.518.00
10	541.518.00	541.500.00	541.500.00	541.518.00	822.028.11	541.515.00	541.518.00	541.518.00	541.518.00	541.516.00	541.517.00	541.518.00	541.518.00
9	541.500.00	822.028.11	822.028.11	541.516.00	541.516.00	541.516.00	822.028.11	541.516.00	541.516.00	541.500.00	541.518.00	541.518.00	541.500.00
8	541.500.00	541.516.00	541.516.00	541.516.00	541.515.00	541.515.00	541.518.00	541.500.00	541.500.00	791.012.00	541.500.00	541.500.00	791.012.00
7	822.028.11	541.518.00	541.518.00	791.012.00	541.517.00	541.517.00	541.500.00	791.012.00	791.012.00	541.500.00	791.012.00	791.012.00	541.516.00
6	541.518.00	791.012.00	791.012.00	541.515.00	791.012.00	791.012.00	791.012.00	541.500.00	541.500.00	541.515.00	541.518.00	541.518.00	541.518.00
5	791.012.00	541.515.00	541.517.00	541.517.00	541.518.00	541.518.00	541.500.00	541.515.00	541.517.00	541.517.00	541.500.00	541.500.00	541.500.00
4	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00
3	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11
2	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00
1	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00



TONGUE ASSEMBLY
Example for 13/64" (5,15mm)



GROOVE ASSEMBLY
Example for 13/64" (5,15mm)



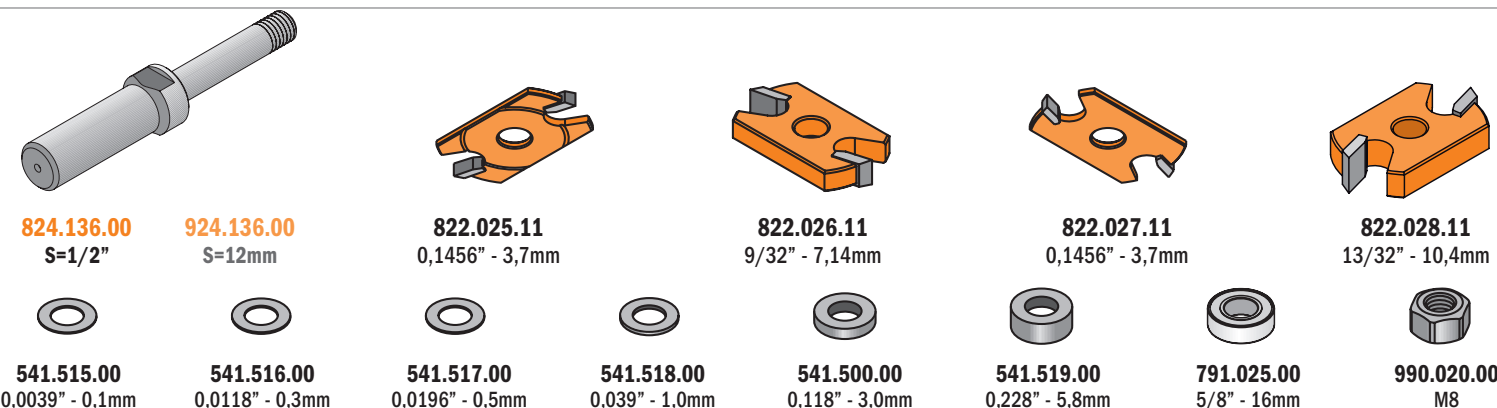
800.625.11 (Shank 1/2") - ASSEMBLY FOR 1/2" CUTTING DEPTH
900.625.11 (Shank 12mm) - ASSEMBLY FOR 12,7MM CUTTING DEPTH

GROOVE - Cutting Heigh (H)

Assembly sequence n°	13/64" 5.15mm	7/32" 5.55mm	15/64" 5.95mm	1/4" 6.35mm	17/64" 6.75mm	9/32" 7.15mm	7/16" 11.1mm	29/64" 11.5mm	15/32" 11.9mm	31/64" 12.3mm	1/2" 12.7mm	33/64" 13.1mm	17/32 13.5mm
22	-	-	-	-	-	990.020.00	-	-	-	-	-	-	-
21	-	-	-	990.020.00	990.020.00	541.517.00	-	-	-	990.020.00	-	-	-
20	-	990.020.00	990.020.00	541.517.00	541.516.00	541.518.00	-	-	-	541.518.00	-	-	990.020.00
19	990.020.00	541.500.00	541.500.00	541.517.00	541.517.00	541.500.00	-	-	-	541.518.00	990.020.00	990.020.00	541.518.00
18	541.517.00	541.500.00	541.500.00	541.518.00	541.518.00	541.519.00	-	-	-	541.500.00	541.518.00	541.516.00	541.500.00
17	541.500.00	541.519.00	541.519.00	541.500.00	541.500.00	791.025.00	-	990.020.00	990.020.00	791.025.00	541.500.00	541.518.00	791.025.00
16	541.500.00	791.025.00	791.025.00	541.519.00	541.519.00	541.517.00	990.020.00	541.519.00	541.519.00	541.517.00	791.025.00	541.500.00	541.517.00
15	541.519.00	541.517.00	541.517.00	791.025.00	791.025.00	822.027.11	541.517.00	791.025.00	791.025.00	822.027.11	541.517.00	791.025.00	822.027.11
14	791.025.00	822.027.11	822.027.11	541.517.00	541.517.00	541.515.00	541.519.00	541.517.00	541.517.00	541.516.00	822.027.11	541.517.00	541.515.00
13	541.517.00	541.515.00	541.517.00	822.027.11	822.027.11	541.515.00	791.025.00	822.027.11	822.027.11	541.516.00	541.515.00	822.027.11	541.518.00
12	822.027.11	541.516.00	541.516.00	541.515.00	541.515.00	541.516.00	541.517.00	541.516.00	541.516.00	822.026.11	541.517.00	541.518.00	822.026.11
11	822.025.11	822.025.11	822.025.11	541.515.00	541.518.00	541.518.00	822.027.11	822.026.11	822.026.11	541.515.00	822.026.11	822.026.11	541.516.00
10	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	822.026.11	541.515.00	541.517.00	541.517.00	541.518.00	541.518.00	541.518.00
9	791.025.00	791.025.00	791.025.00	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11	822.025.11
8	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00
7	541.517.00	541.517.00	541.517.00	791.025.00	791.025.00	791.025.00	791.025.00	791.025.00	791.025.00	791.025.00	791.025.00	791.025.00	791.025.00
6	541.518.00	541.518.00	541.518.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00
5	541.518.00	541.518.00	541.518.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00	541.517.00
4	541.518.00	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00	541.500.00
3	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00
2	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00
1	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00

TONGUE - Cutting Heigh (H)

Assembly sequence n°	13/64" 5.15mm	7/32" 5.55mm	15/64" 5.95mm	1/4" 6.35mm	17/64" 6.75mm	9/32" 7.15mm	7/16" 11.1mm	29/64" 11.5mm	15/32" 11.9mm	31/64" 12.3mm	1/2" 12.7mm	33/64" 13.1mm	17/32 13.5mm
17	-	-	-	990.020.00	-	990.020.00	-	-	-	990.020.00	-	-	-
16	-	990.020.00	-	541.518.00	990.020.00	541.518.00	-	990.020.00	-	541.518.00	990.020.00	-	990.020.00
15	-	541.518.00	990.020.00	541.518.00	541.516.00	541.500.00	-	541.518.00	990.020.00	541.518.00	541.516.00	990.020.00	541.517.00
14	990.020.00	541.518.00	541.518.00	541.500.00	541.518.00	541.500.00	990.020.00	541.518.00	541.518.00	822.028.11	541.518.00	541.516.00	822.028.11
13	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	822.028.11	541.518.00	541.518.00	541.518.00	541.518.00	822.028.11	541.517.00	541.515.00
12	541.518.00	541.500.00	541.500.00	822.028.11	541.500.00	541.518.00	541.518.00	822.028.11	822.028.11	541.516.00	541.515.00	822.028.11	541.518.00
11	541.518.00	541.500.00	541.500.00	541.518.00	822.028.11	541.515.00	541.518.00	541.518.00	541.518.00	541.516.00	541.517.00	541.518.00	541.518.00
10	541.500.00	822.028.11	822.028.11	541.516.00	541.518.00	541.516.00	822.028.11	541.516.00	541.516.00	541.500.00	541.518.00	541.518.00	541.500.00
9	541.500.00	541.516.00	541.516.00	541.516.00	541.515.00	541.515.00	541.518.00	541.500.00	541.500.00	541.518.00	541.500.00	541.500.00	541.518.00
8	822.028.11	541.518.00	541.518.00	541.518.00	541.517.00	541.517.00	541.500.00	541.518.00	541.518.00	791.025.00	541.518.00	541.518.00	791.025.00
7	541.518.00	541.518.00	541.518.00	791.025.00	541.518.00	541.518.00	541.518.00	791.025.00	791.025.00	541.500.00	791.025.00	791.025.00	541.516.00
6	541.518.00	791.025.00	791.025.00	541.515.00	791.025.00	791.025.00	791.025.00	541.500.00	541.500.00	541.515.00	541.518.00	541.518.00	541.518.00
5	791.025.00	541.515.00	541.517.00	541.517.00	541.518.00	541.518.00	541.500.00	541.515.00	541.517.00	541.517.00	541.500.00	541.500.00	541.500.00
4	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00	541.518.00
3	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11	822.028.11
2	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00	541.516.00
1	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00	8/924.136.00



TONGUE ASSEMBLY
Example for 13/64" (5,15mm)

