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Securely fasten CMT Dado on machine using manufacturer's recommended dado arbor nut.

Nominal Widths	6mm	7mm	8mm	9mm	10mm	11mm	12mm	13mm	14mm	15mm	16mm	17mm	18mm	19mm	20mm
Left Blade	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Right Blade	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Chipper 3.14mm	0	0	0	0	1	1	1	2	2	2	2	3	3	3	3
Lock Spacer 1.6mm	0	0	1	1	0	1	1	0	1	1	2	0	1	2	2
Shim 0.1mm	0	0	0	2	1	0	0	0	1	1	0	4	0	0	2
Shim 0.2mm	0	1	2	2	1	1	2	1	0	1	1	2	1	2	2
Mag. Shim 0.3mm	0	1	0	1	0	0	1	0	0	1	1	1	1	0	1
Mag. Shim 0.5mm	0	1	0	1	1	0	1	1	0	1	0	1	1	0	1



Always use both outside blades. Never use the chippers by themselves, or with only one outside blade.

**SET INCLUDES:**

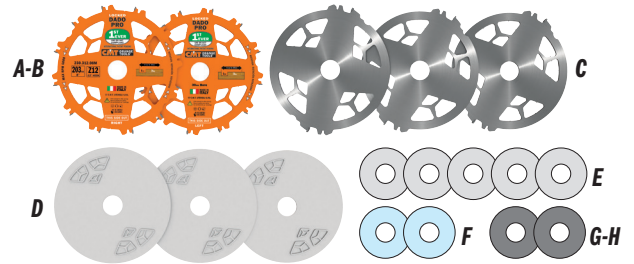
- A - Left Outside Blade 203mm (qty: 1)
- B - Right Outside Blade 203mm (qty: 1)
- C - Chippers 3.14mm (qty: 3)
- D - Lock Spacers 1.6mm (qty: 3)
- E - Shims 0.1mm (qty: 5)
- F - Shim 0.2mm (qty: 2)
- G - Magnetic Shim 0.3mm (qty: 1)
- H - Magnetic Shim 0.5mm (qty: 1)

SPARE PART SET: 299.000.08

INSTRUCTIONS ON FRONT & BACK OF INSERT MUST BE USED TOGETHER



DOWNLOAD THESE INSTRUCTIONS SHEETS FROM OUR WEBSITE



**CMT ORANGE TOOLS®**



**203MM LOCKED Z12 DADO PRO**

30MM Bore Eje/Foro

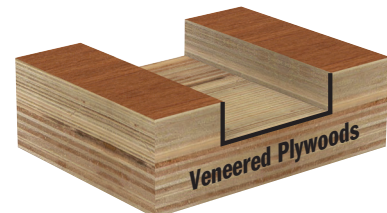
First ever DADO in compliance with **EU REGULATIONS**



Woods



Laminates & Melamines



Veneered Plywoods

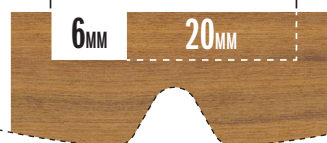
Includes Shims & Spacers set for micro-thin adjustability

For flat bottom grooves & virtually splinter-free cuts

**Cuts All Sizes from 6MM to 20MM**



INTERNATIONAL PATENT PENDING



Compatible with most popular radial arm and stationary table saws



# SETTING 2

LOCK KEYS  
LLAVES DE ARRASTRE  
CHIAVETTE DI TRASCINAMENTO

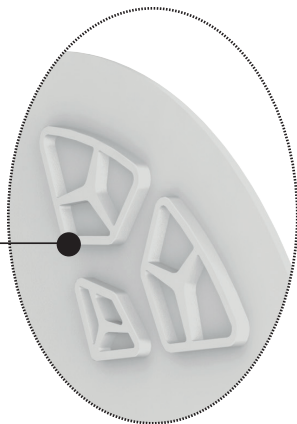


FIG. 3

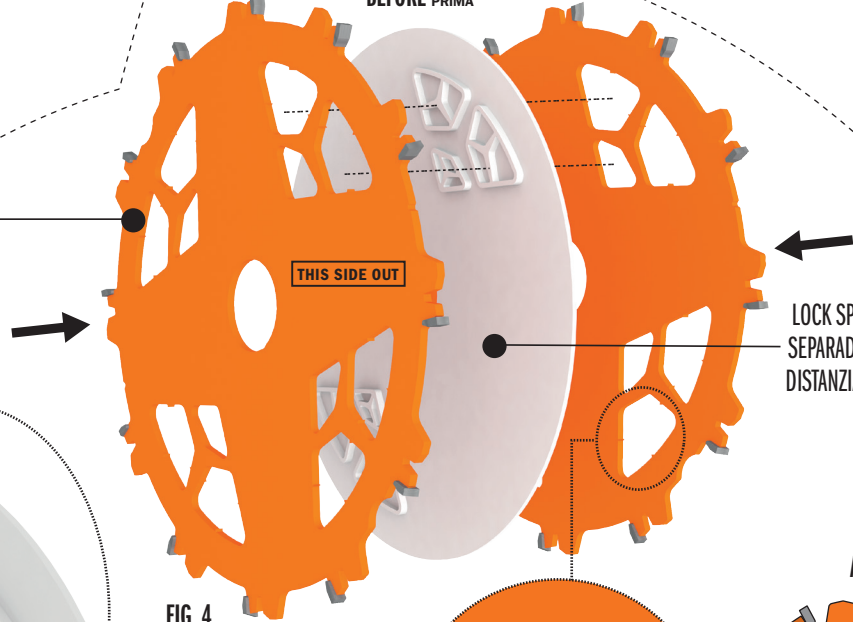
OUTSIDE BLADE  
SIERRA EXTERNA  
LAMA ESTERNA



THIS SIDE OUT

FIG. 4

BEFORE ANTES PRIMA



LOCK SPACER  
SEPARADORES  
DISTANZIATORE

AFTER DESPUÉS DOPO



FIG. 5

**CMT** ORANGE TOOLS®



ERC

Item # 230.312.08M



THIS SIDE OUT

INTERNATIONAL  
PATENT PENDING



First ever DADO  
in compliance with

**EU**  
REGULATIONS

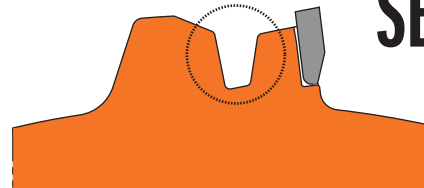


INSTRUCTIONS  
ON FRONT & BACK  
OF INSERT MUST  
BE USED TOGETHER

DOWNLOAD THESE  
INSTRUCTIONS SHEETS  
FROM OUR WEBSITE

FIG. 2

# SETTING 1



BEFORE ANTES PRIMA

AFTER DESPUÉS DOPO

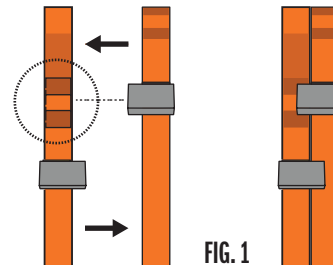


FIG. 1

# SETTING 4

**A-B**  
OUTSIDE BLADE  
SIERRA EXTERNA  
LAMA ESTERNA

**C**  
CHIPPER  
SIERRA INTERNAS  
LAMA INTERNA

**D**  
LOCK SPACER  
SEPARADORES  
Distanziatore

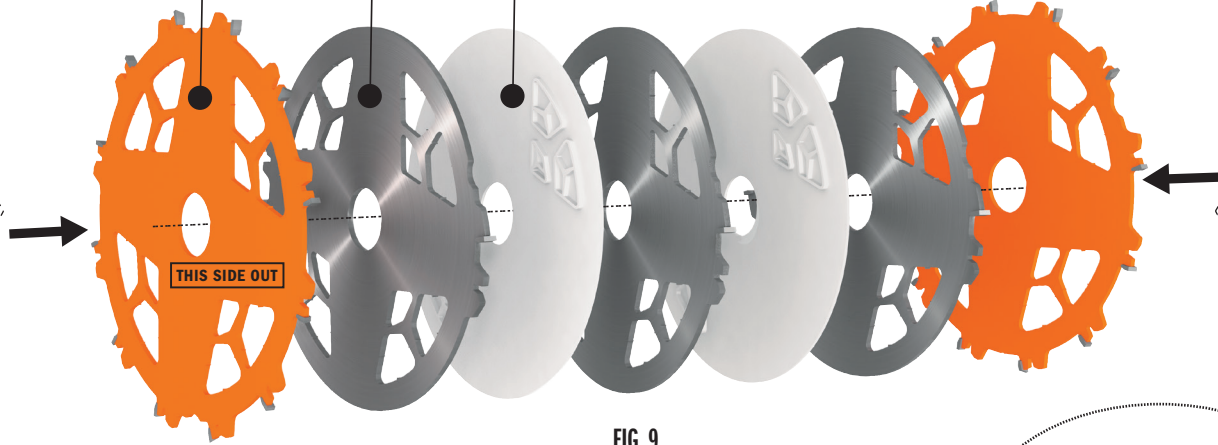


FIG. 9

MICRO-THIN ADJUSTMENT SHIMS  
ESPESORES DE MICROREGULACIÓN  
SPessori DI MICROREGOLAZIONE

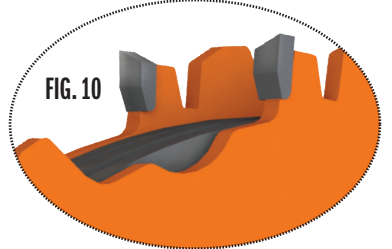
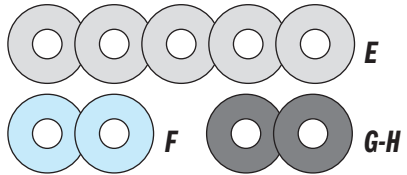


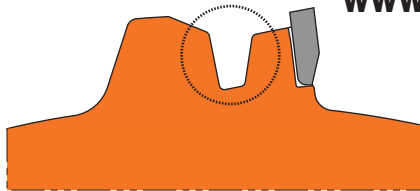
FIG. 10

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# SETTING 3



BEFORE ANTES PRIMA

AFTER DESPUÉS DOPO

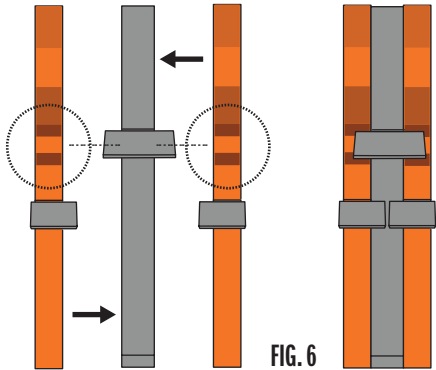


FIG. 6

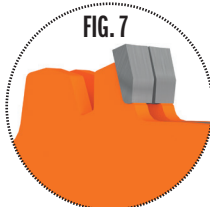


FIG. 7

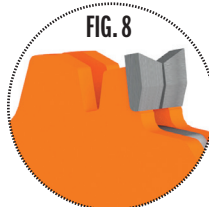


FIG. 8